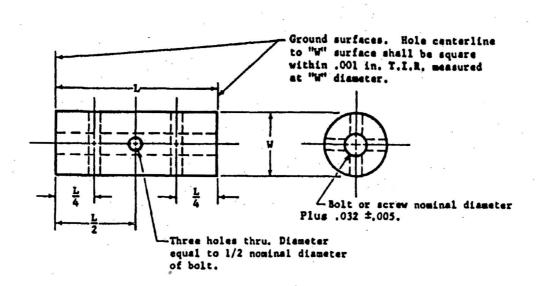
NATIONAL AEROSPACE STANDARD

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FED. SUP CLASS



- W. (Min.) Washer face of nut + .015".
- L. (Min.) Grip length of bolt or screw being used for test + twice thread pitch.
- Materials:
 - 1. Steel AMS6304 (UNS K14675)
 - Z. A286 Cres AND5735- AMS 5732 (UNS S66286)
- Heat Treat: R. 45 min. (Steel Only)
 Equivalent fixtures may be constructed as multiple holes in a drilled plate.
- Use: This fixture is used in stress embrittlement accelerated environmental reusability and wrench torque tests of selflocking nuts.

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST DATE OF APPROVAL SHOWN HEREON.

AEPOSPACE INDUSTRIES ASSOCIATION OF AMERICA, 1250 EYE STREET, N.W. WASHINGTON, D.C., 20005

11 MARCH 1991

April 1963 REVISION

APPROVAL DATE

THIRD ANGLE PROJECTION CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE DESIGN STANDARD PROCUREMENT SPECIFICATION FIXTURE-STRESS EMBRITTLEMENT TEST NONE SELF-LOCKING NUTS NAS 3352